

SPHERE

by ASD



ASD
LAMINAT

Elegance in Every Layer

Combining Innovation and Quality

With our deep-rooted history of more than half a century, more than 600 employees and a modern production facility of 80,000 m², ASD Laminat operates in more than 85 countries and strengthens its leading position in the sector day by day. With our wide collection of decors and patterns, we offer contemporary architectural solutions for a sustainable future and add value to the furniture and building sectors by combining aesthetics and durability.

Strong Technology and Innovative Production

With our production infrastructure consisting of 8 impregnation lines, 7 High Pressure Laminate (HPL) lines and 4 Continuous Pressure Laminate (C-HPL) lines, we have an annual production capacity of 35,000,000 m². We realize every stage of laminate production in-house, achieving the highest quality standards and offering fast solutions to changing sector needs. We lead the sector with our investment-oriented and innovative production approach, and we are proud to be a reliable solution partner in the furniture and construction sectors.



New Definition for Exterior Facade Systems: **SPHERE by ASD**

It does not only stand out as a cladding material; it adds value and elegance to projects by combining durability, functionality and aesthetics.

SPHERE by ASD, which has a wide range of usage areas from building facades to balconies, from outdoor furniture to signboards and warning signs with its trend-setting decor options, captures the perfect balance between functionality and design.

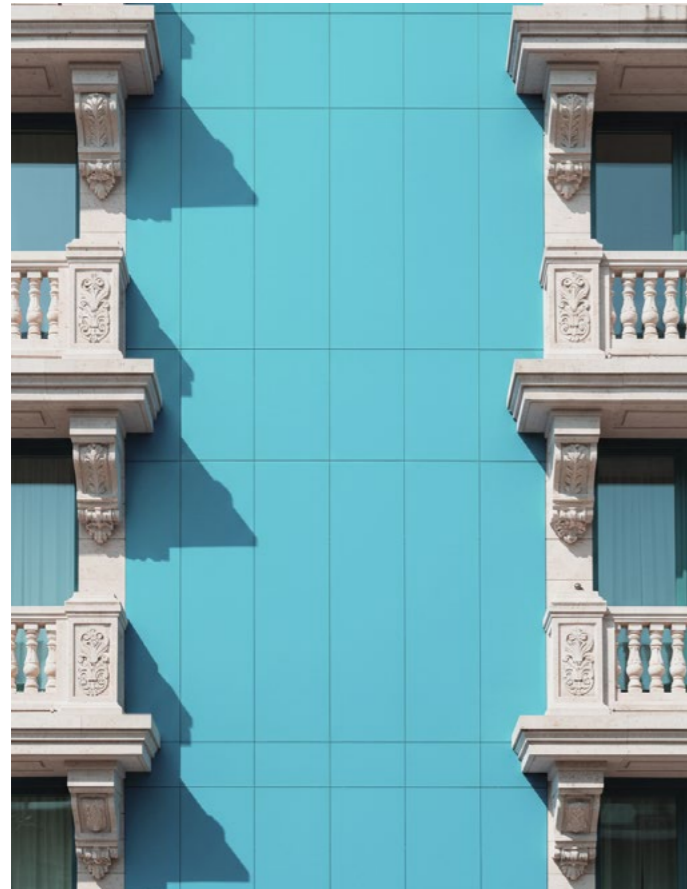
Thanks to its outermost durable film surface and robust internal structure, it shows superior resistance against the challenges of external factors and maintains its first-day appearance even after a long time. With its applicability without touching the infrastructure of existing structures, it brings agility to projects while minimizing maintenance and renovation costs.



Combining Aesthetics with Reliability; Durable, Functional and Long-Lasting Solution

Superior Durability Against Harsh Weather Conditions

SPHERE by ASD is designed for the most demanding outdoor conditions. The high-density structure of the material prevents cracking and deformation caused by extreme temperature changes. It resists moisture, snow, rain and wind, while providing extra protection against termites and corrosion. These properties guarantee the durability of SPHERE by ASD for many years to come and provide a reliable solution for outdoor projects.



Full Protection Against UV Rays

SPHERE by ASD has UV protection technology against the harmful effects of the sun. This protection keeps the color of the material vibrant for many years and prevents fading, yellowing or damage to the surface. SPHERE by ASD offers a combination of aesthetics and functionality as an outdoor solution.



Impact Resistance

Thanks to its high impact resistance, it provides a safe use against possible bumps and falls in outdoor areas.



Combustion Resistance

Thanks to its flame retardant properties, it offers optimum resistance to fire and minimizes risks. Does not melt, explode or drip.



Resistance to Mold and Rot

It shows superior resistance against mold and rot that may be caused by external factors. Thus, there is no deterioration or deformation on the surface for many years.



Practical Assembly

Provides fast and easy installation, saves labor and time. With its user-friendly design, it can be quickly applied by professional teams.



Easy Cleaning

The smooth and water-resistant surface of the laminate allows dirt and stains to be easily removed. It does not require painting and does not need chemical cleaning materials.



High Efficiency Insulation

Thanks to its high insulation properties, sound and heat loss is minimized. Increases energy efficiency and keeps the internal temperature of the space more efficient. Improves acoustic sound insulation up to 14 dB.



Environmentally Friendly and Energy Efficient

Produced with a sustainable approach, this laminate contributes to the environment by saving energy. It creates healthier living spaces by increasing indoor environmental quality (IEQ) with humidity and temperature control.

HIGH STRENGTH HPL PANELS

SPHERE by ASD is an HPL (High Pressure Laminate) panel solution that offers high durability and static strength, manufactured in accordance with EN 438-6 and EN 438-7 standards. The product is specially manufactured under a temperature of 150 °C and a pressure of 9 Mpa.

It is produced on HPL machines. SPHERE stands out with its superior resistance to weather conditions. SPHERE by ASD is the ideal solution for professionals looking for durability and quality.

Material Structure:

- Kraft layers with first-class fiber structure are impregnated with phenol resin.
- Decorative surface papers are coated with melamine resin.

Layer Options:

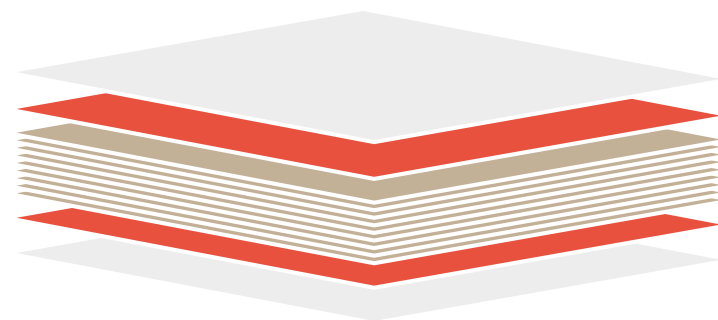
- Standard Production: Black or brown kraft with inner layer.
- SPHERE-FR: A spark and fire resistant quality with only brown kraft inner layer.

Matching Double Faced Design

Application of the same decor or pattern design on both sides of the panel.

Double Faced Design

Application of different decor or pattern design on the front and back sides of the panel.



- UV Resistant Film
- Decorative Layer
- Kraft Paper
- Decorative Layer
- UV Resistant Film

Standard Size Types

- 1000 mm x 2150 mm | 3.38 x 7.05 ft
- 1220 mm x 2440mm | 4 x 8 ft
- 1300 mm x 3050 mm | 4.20 ft x 10 ft
- 1400 mm x 4200 mm | 4.59 ft x 13.78 ft

Thickness Types:

- 6 mm | 0.236 n ~ 8.9 kg/m² | 1.82 lbs/ft²
- 8 mm | 0.314 n ~ 11.9 kg/m² | 2.43 lbs/ft²





Nature's Unique Engineering Wonder:
ATMOSPHERE

As a perfect system that makes life possible, the atmosphere is more than just a layer that filters the sun's rays, guides the winds and carries the rains; it is a dynamic component of nature that plays a decisive role in climate, water cycle and ecological balance.

Named after nature's unique engineering marvel, Sphere by ASD is a reflection of the perfect system that makes the life cycle of our world possible. Just like the atmosphere, it offers the perfect balance of functionality and aesthetics with its multi-layered structure.

SPHERE by ASD, the innovative exterior compact laminate solution, brings the infinite horizons of our atmosphere-protected world to your buildings with its wide range of colors and patterns, bringing them to life and giving them a unique identity.

The Birth of Laminate Panels in Modern Architecture

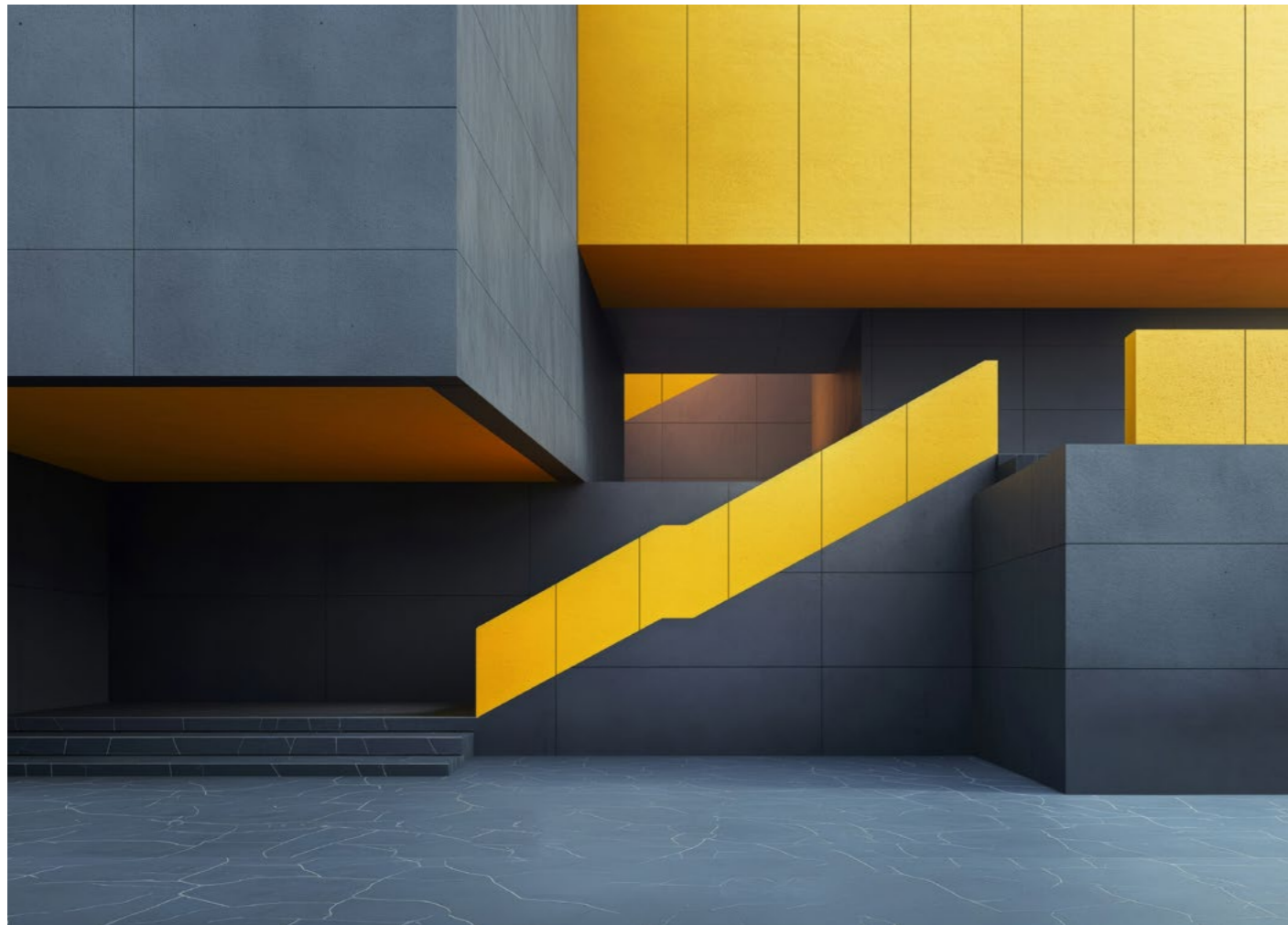
The exterior use of laminate panels dates back to the mid-20th century. Modern laminate panels were first developed in America in the 1910s, marking the beginning of a new era for the durability and aesthetics of buildings. However, it wasn't until the late 1960s that the use of laminate for exterior facades became popular. It was first used in Europe, especially in Germany and the Scandinavian countries, to provide energy efficiency on exterior facades. Today, thanks to its design and functional features, its use on the exterior facades of buildings almost all over the world comes to the fore.

Advanced Insulation and Durability

Not only aesthetics, but also energy efficiency is another important advantage. Laminate panels reduce the energy consumption of the building by blocking the heat coming from outside. Resistant to harsh weather conditions such as rain, snow and sun, this material offers durable protection for many years.

More Aesthetics, Less Cost

In addition to all these advantages, laminate panels offer an economical solution. It provides high efficiency at low cost without damaging the original structure of the buildings. In the long run, it adds value to projects with its contributions in terms of both aesthetics and durability.



Inspiring Color Palettes of the Year

2025 brings the buildings of the future together with the colors of nature!

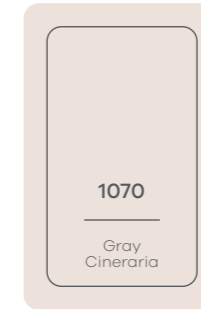
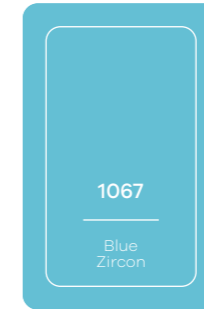
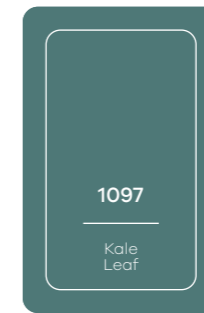
Sustainable designs and technological innovations, aesthetics while redefining the concept of bold and inspiring colors add a unique spirit to the exterior architecture.

Expert Advice on Color Selection

Exterior color selection is one of the most critical stages of architectural design. The right color choice enhances the aesthetics of the building, while at the same time ensuring its harmony with the environment. Considering factors such as light, environment and architectural style, a color palette that reflects the character of the building is created. Technical features such as durability and ease of maintenance are also important in color selection.

Add Color to the Future!

2025 will be the year of harmony with nature and bold choices in exterior design. Natural tones, pastel touches and technological innovations will transform buildings from mere structures into living spaces. Remember, the right choice of color is not only an element of design, but also an expression of your lifestyle. Be inspired by the magic of nature and atmosphere to add color to the future!

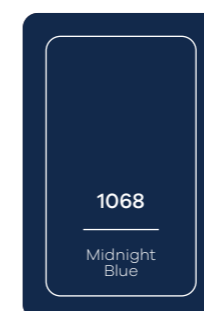
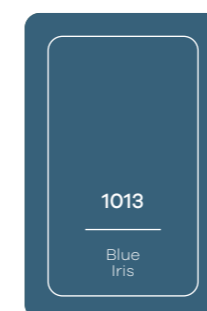
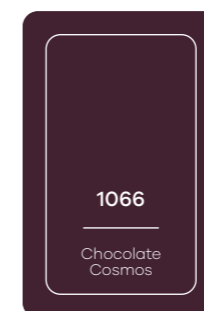
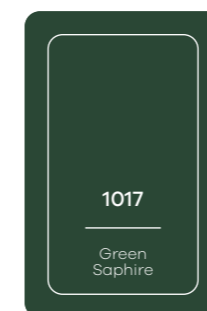
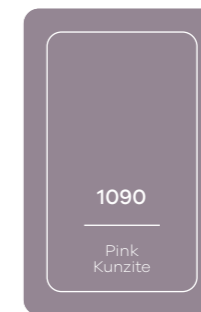
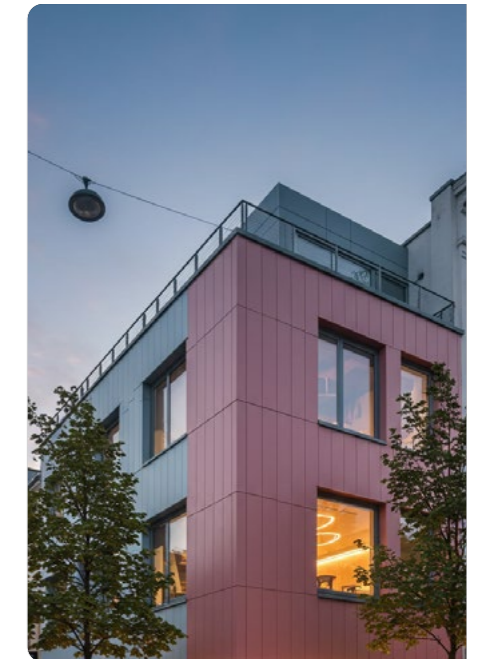
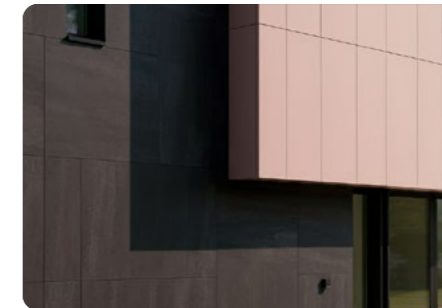


Merging with the Earth

Soothing shades of nature such as moss green, pebble gray and ocean blue integrate outdoor spaces with nature. In harmony with gardens, large facades and natural landscape elements, these colors bring the refreshing effect of nature to buildings by creating an organic connection with their surroundings. These tones create both an aesthetic and sustainable environment, intertwining exterior architecture with nature and creating a relaxing effect in the space.

Pastel Elegance

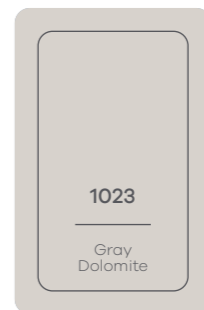
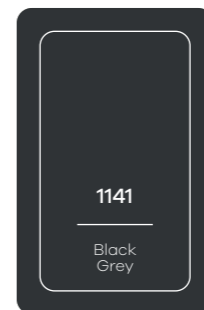
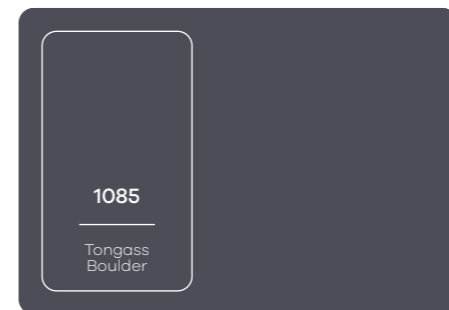
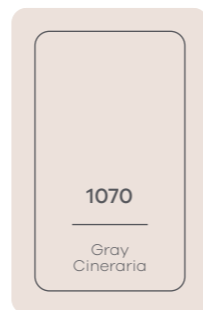
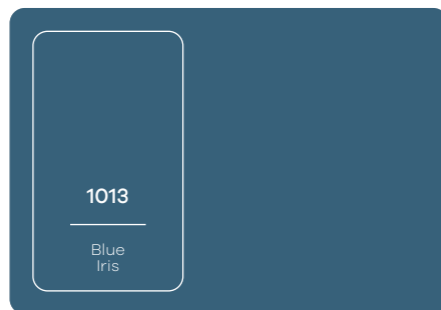
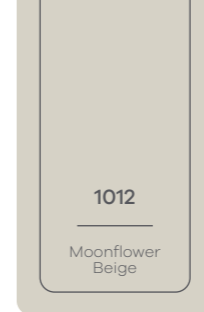
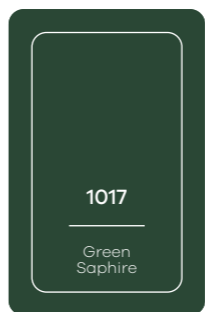
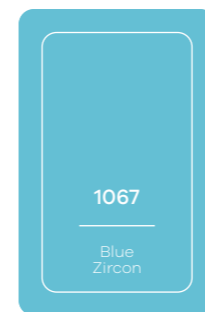
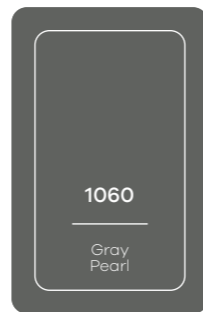
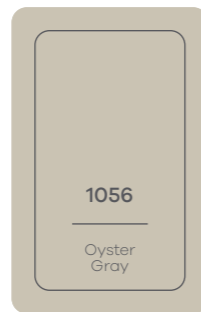
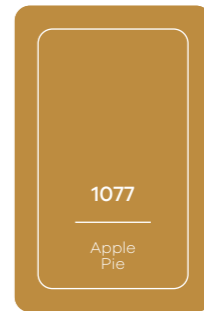
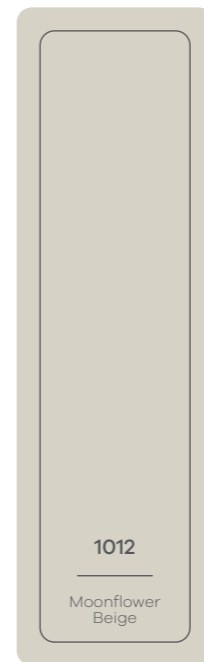
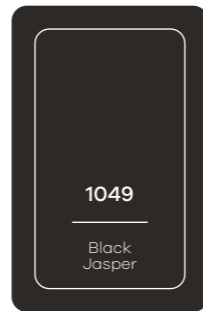
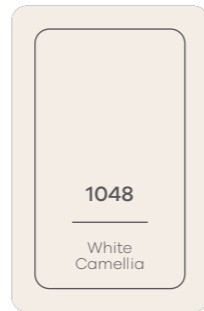
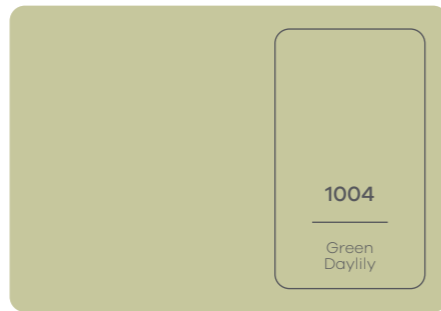
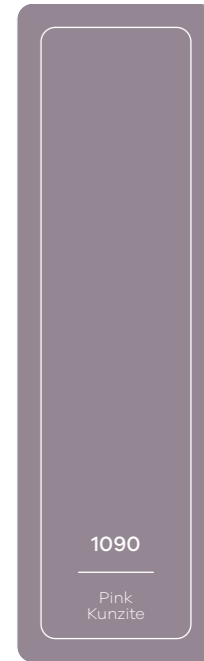
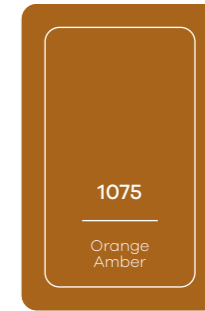
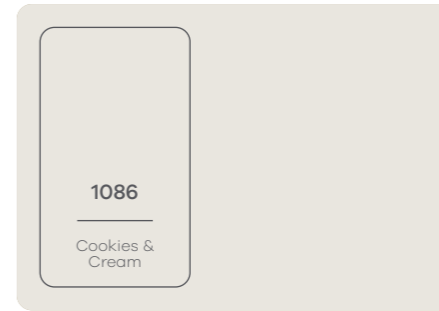
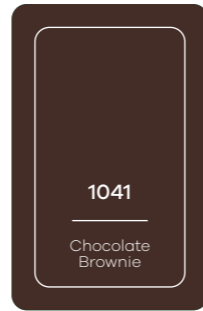
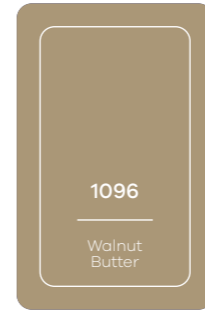
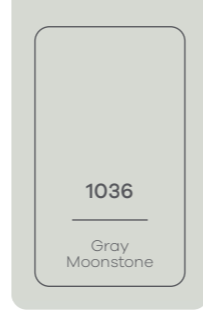
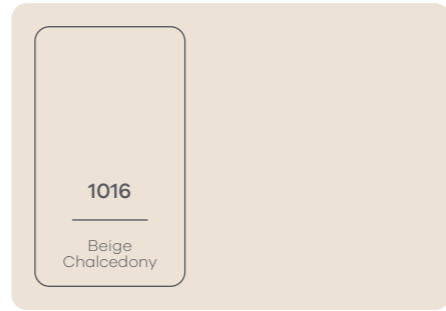
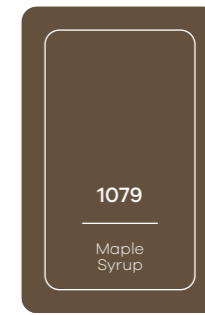
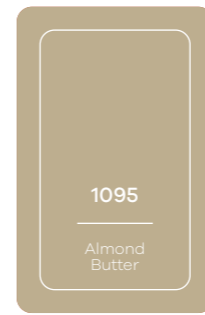
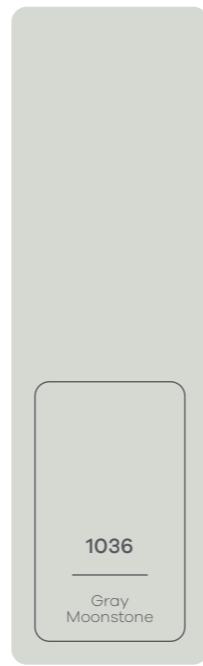
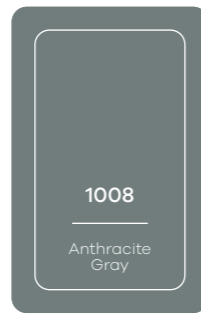
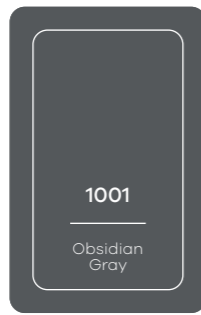
Pastel tones such as lavender, mint green and powder pink offer tranquility and elegance on exteriors. In small spaces, these colors create a fresh atmosphere and make spaces feel spacious and open. In harmony with the natural environment, these pastel tones have a calming effect on outdoor spaces. Especially in dense green areas or natural structures, pastel colors reinforce serenity and naturalness, making buildings more modern and elegant.



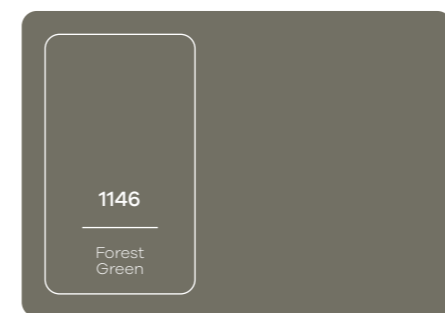
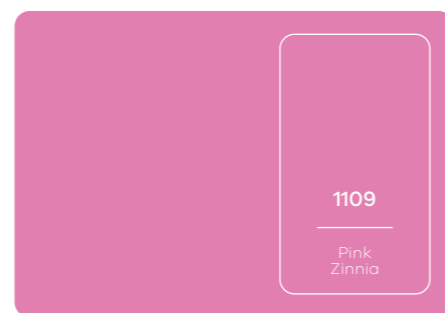
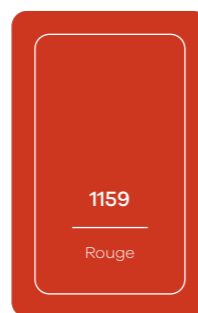
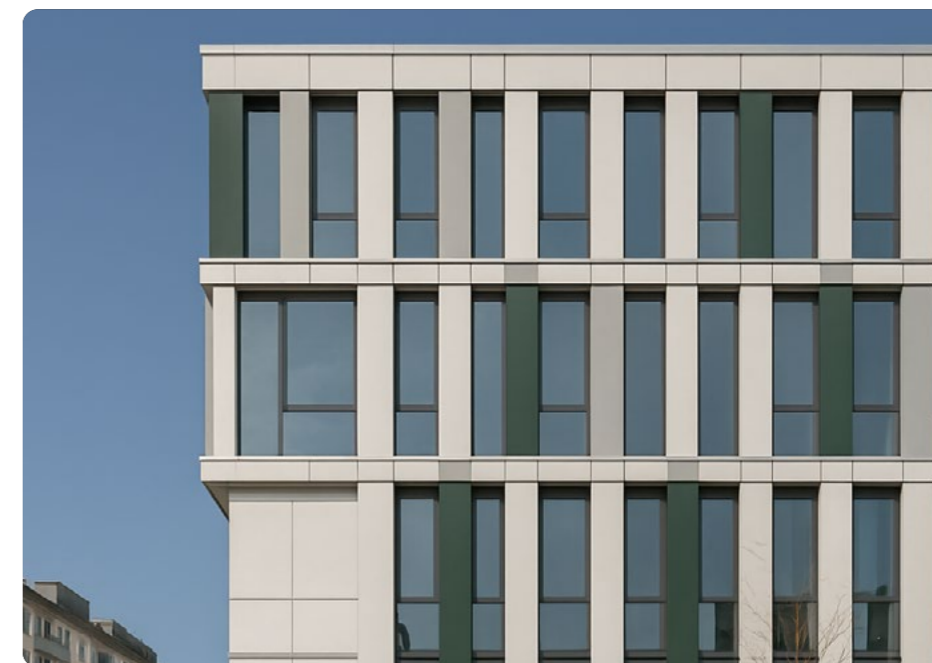
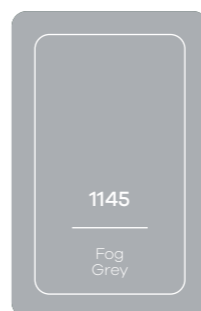
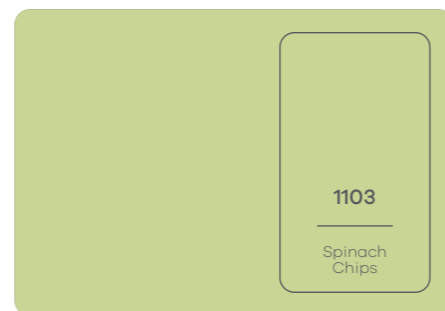
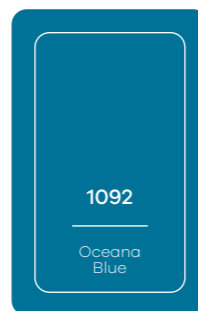
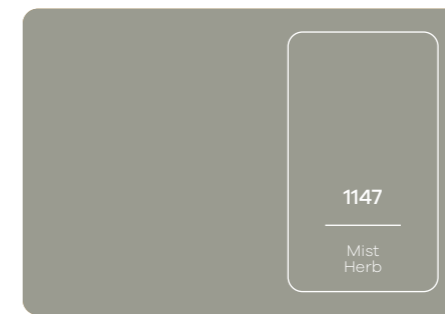
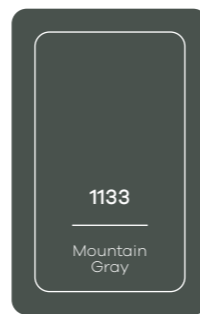
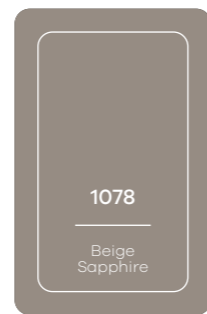
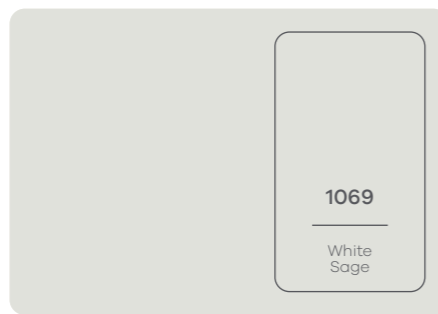
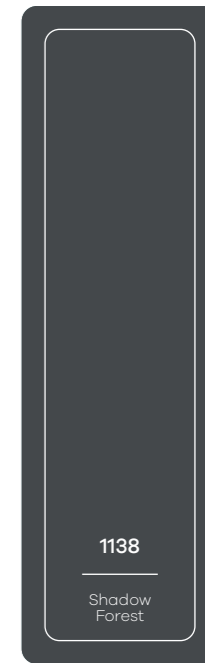
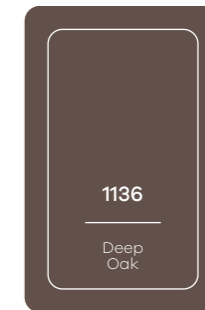
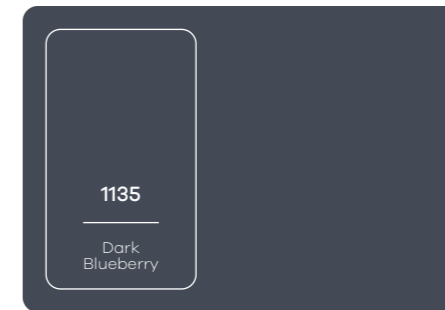
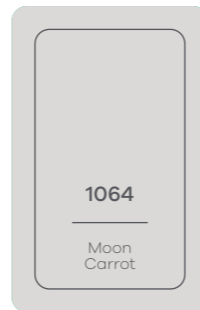
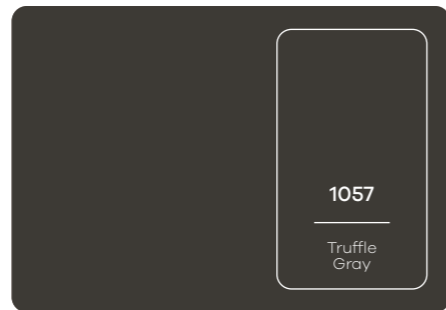
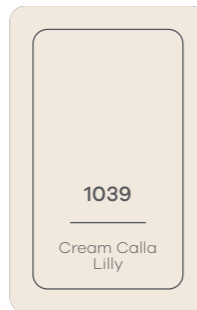
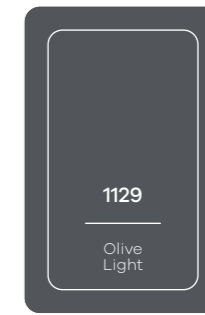
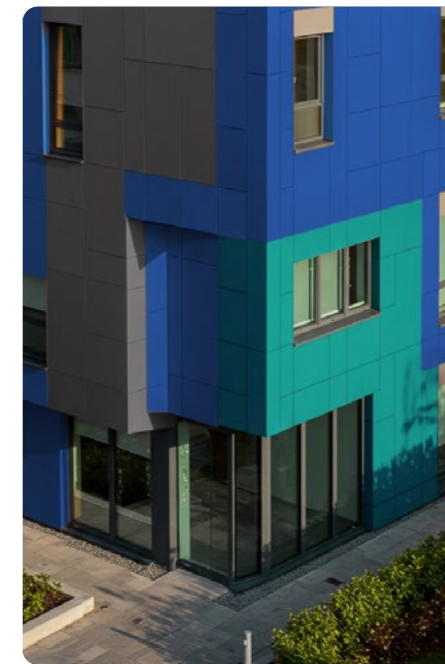
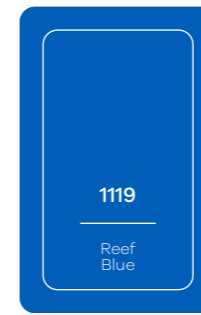
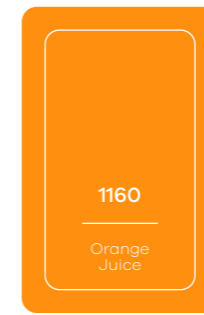
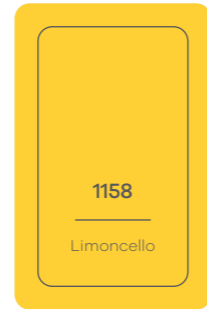
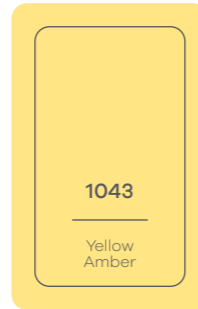
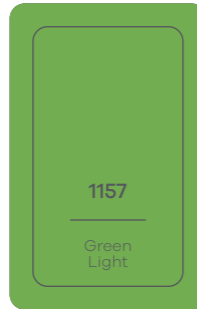
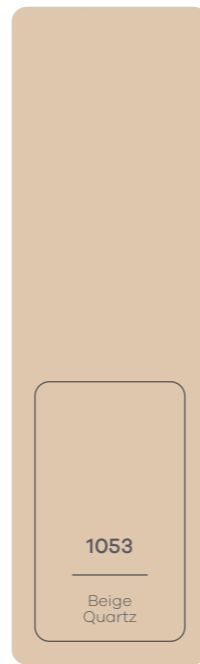
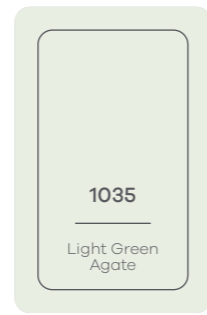
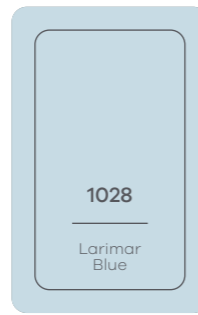
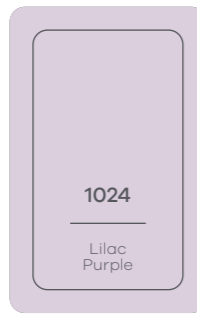
Deep and Rich

Deep and rich tones such as deep burgundy, emerald green and midnight blue create a powerful visual impact on exteriors. These colors integrate with landscape elements and outdoor architecture to create a sophisticated atmosphere. Deep tones add intense character to spaces and offer an elegant contrast to the surroundings. In large outdoor spaces, these colors visually attract attention and enhance the prestige and luxurious feel of the space.

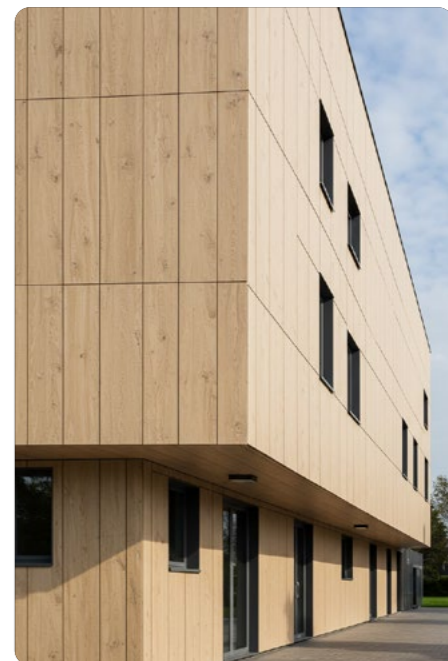
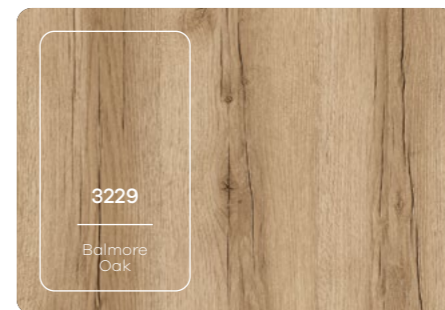
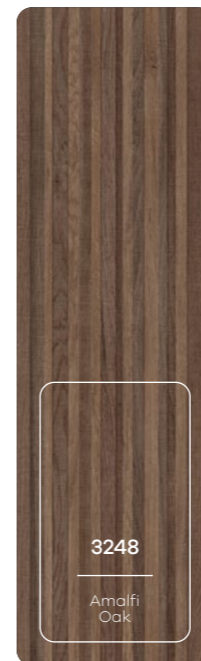
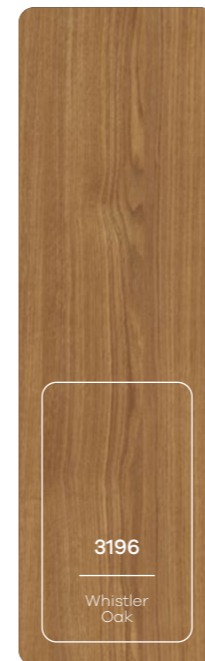
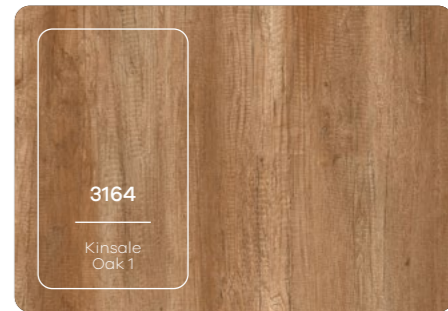
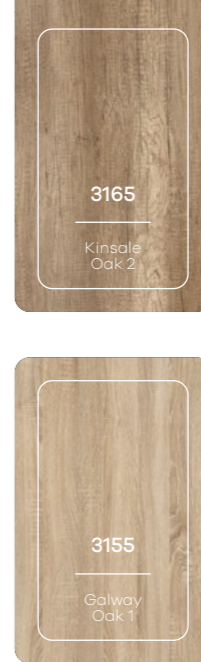
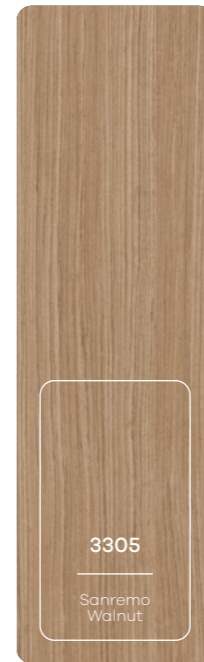
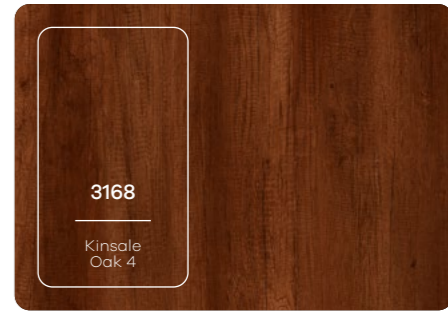
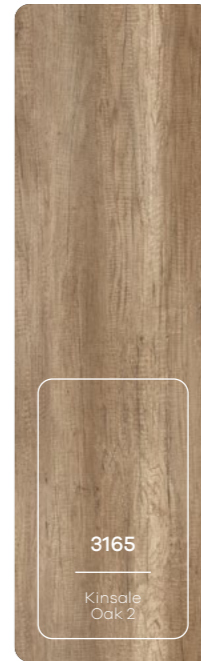
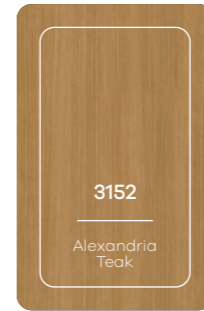
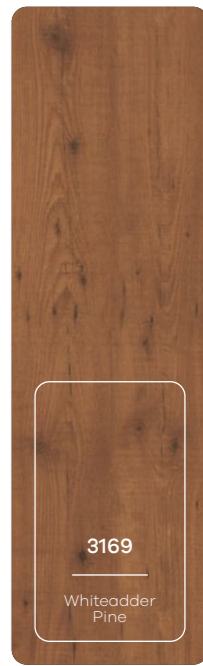
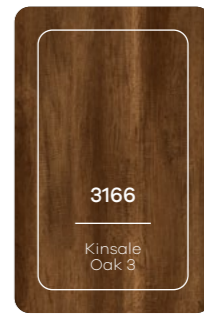
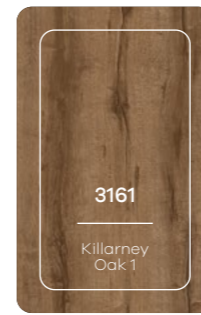
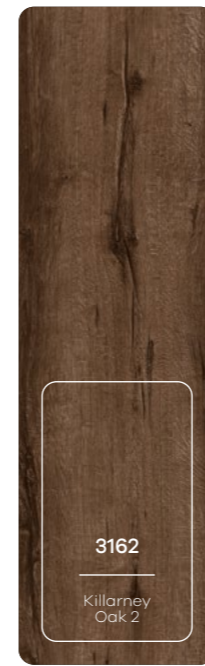
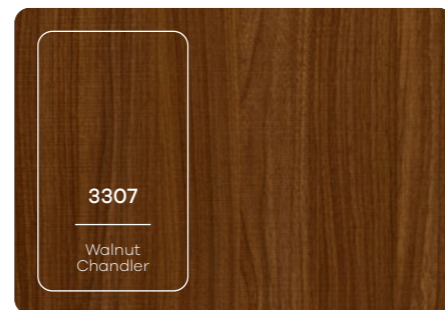
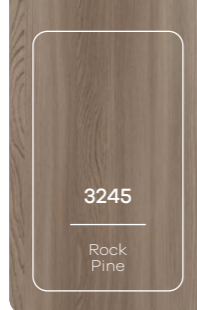
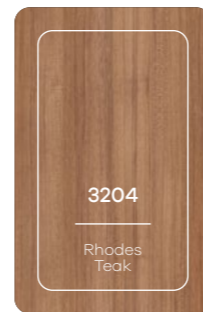
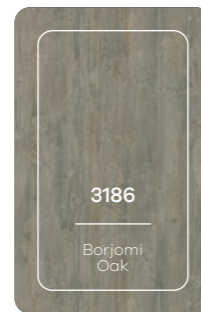
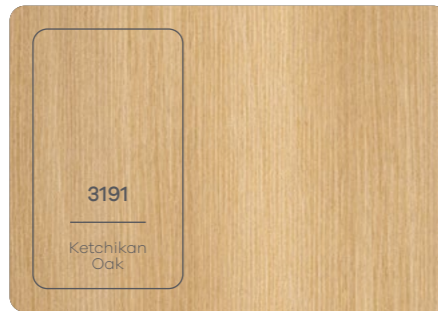
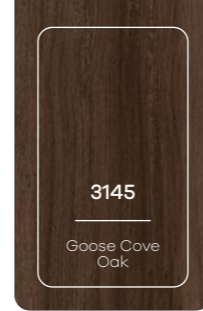
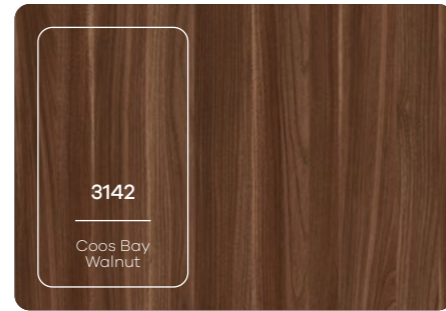
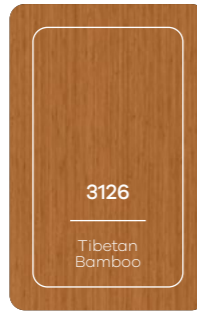
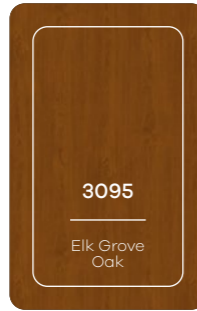
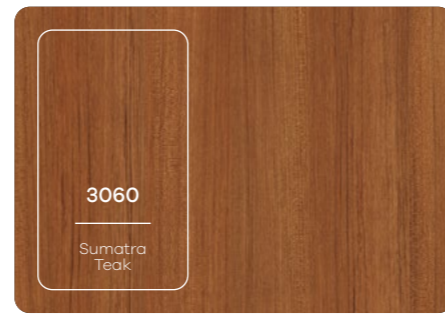
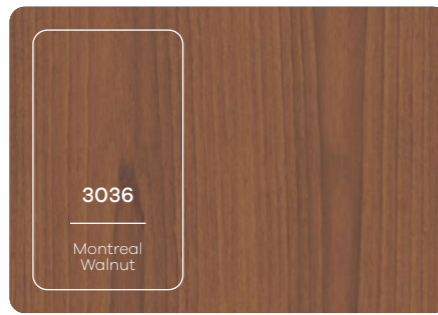
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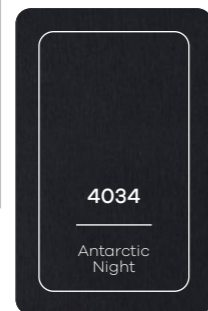
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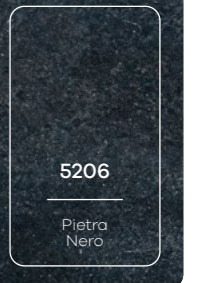
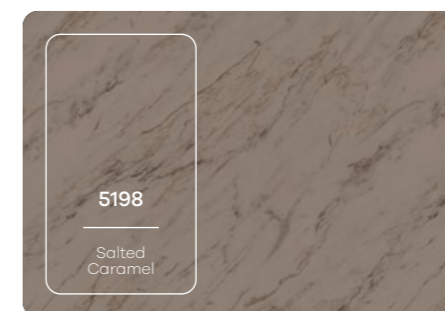
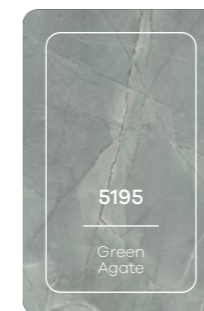
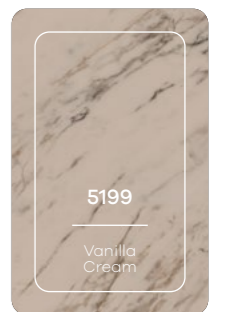
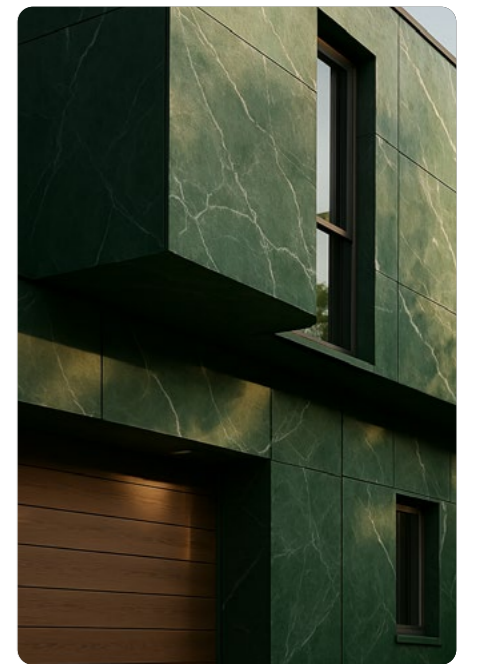
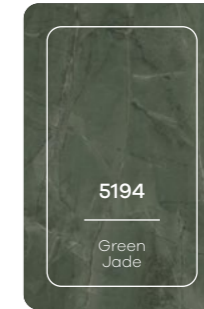
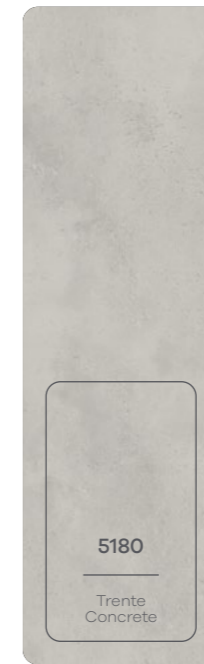
3000 SERIES



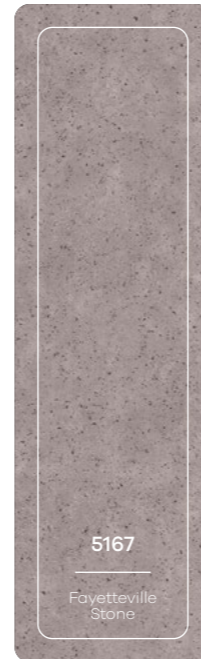
4000 SERIES



5000 SERIES



5000 SERIES



5201
Roma
Travertine



5188
Grey
Slate

Surfaces are not just a Detail, they are the Leading Role of Design

In architectural designs, details make the difference, and surfaces are the most tangible reflection of this difference.

Sphere by ASD brings a new meaning to your facades by offering two unique surface options that combine aesthetics and durability: **Smoothy and Suede.**

Both surface options combine the durability and longevity goals of the SPHERE by ASD collection's exterior designs with aesthetic standards. Each layer of SPHERE by ASD is designed to fully adapt to environmental conditions. By offering maximum resistance to external influences such as sun, wind and rain, it remains as the first day for years.



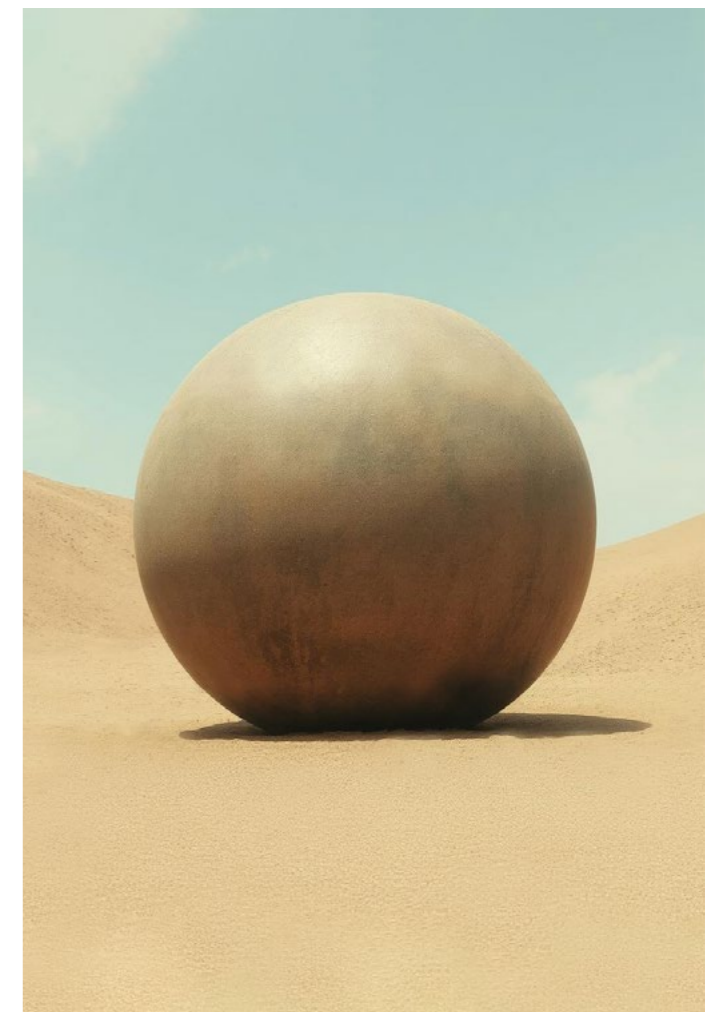
Smoothy

The architectural equivalent of smoothness. Complementing the simple and sophisticated lines of modern architecture, this surface maximizes the elegance of design with its flawless smoothness that can be felt to the touch. Its eye-catching matte texture adds a simple elegance to your spaces, while providing a professional finish to your exteriors. Make a difference with Smoothy, feel the texture of modernism.



Suede

The meeting point of elegance and tactile pleasure. With its soft, warm and inviting texture, Suede creates an aesthetic transformation in exterior designs. It gives your spaces a remarkable character; every touch makes you feel its quality. Suede is not just a surface, it is an experience.



Start Protecting the Future Today

We believe that the things we want to change in the world can change starting with ourselves. Therefore, we sincerely believe in the necessity of living in natural harmony with the planet we live on. For many years, sustainability and our responsibility for our planet have become part of our company's corporate identity. Our love and respect for the natural world has enabled us to adopt controlled, inclusive and minimum waste-oriented policies in all our systems to ensure its sustainability.

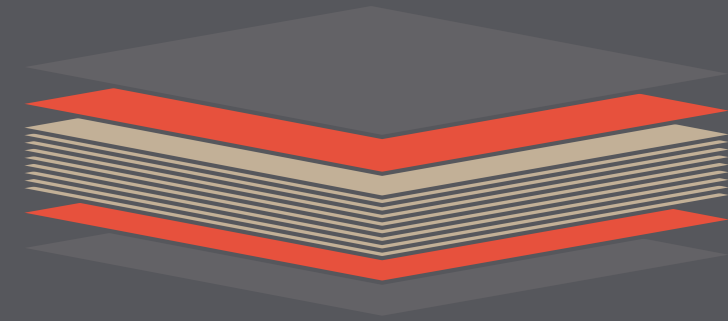
Made from raw materials sourced from suppliers who guarantee that all the conditions necessary for sustainable forestry are met, our products do not contain any harmful substances such as heavy metals, organic halogens, chlorine, fluorine, bromine, asbestos, wood preservation chemicals, pesticides, sulfur, mercury or cadmium waste, and on average 70% are made from natural wood.



Dream, Make a Difference, Leave Your Mark on the Future

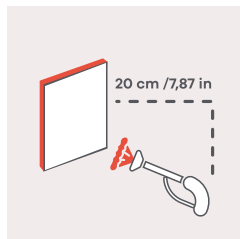
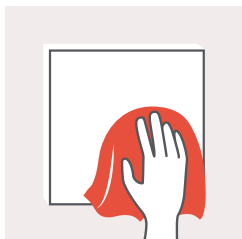
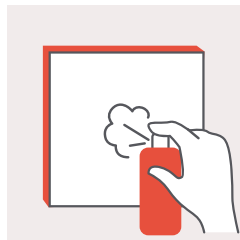
SPHERE by ASD adds an elegant and sophisticated touch to your buildings while adding sustainable value. The care that goes into each layer ensures an exterior experience that is both environmentally conscious and visually seamless. This innovative solution meets the requirements of modern architecture, ensuring you stay one step ahead in every project.

The elegance, durability and energy efficiency of SPHERE by ASD contribute not only to the exterior of your building, but also to its future. As ASD Laminat, we take an approach that does not compromise not only aesthetics but also sustainability and functionality. Transform your exteriors with Sphere and leave a mark of the future on every layer of your building.



Elegance in Every Layer

Cleaning and Maintenance



The non-porous surface structure of SPHERE by ASD Panels prevents dirt accumulation, keeping the panels smooth and easy to clean for a long time. SPHERE by ASD does not require any special application or procedure for cleaning. Dirt or stains caused by sawing, sizing or application can be cleaned with the use of abrasive, organic, non-solvent based, ordinary household cleaning products applied on a paper towel, sponge or soft cloth. Excessive or abrasive force should be avoided during cleaning to avoid any surface scratches or stains. Please make sure that the panels are cleaned from foreign materials such as drilling, machine and grease oils, adhesive material residues during storage and application. These and similar foreign waste materials should be removed immediately without leaving any residue on the panel.

Cleaning and Maintenance



Chlorine and chlorine-based compounds can damage the structure and surface of SPHERE by ASD. This information should be taken into consideration for possible application in or near a swimming pool.

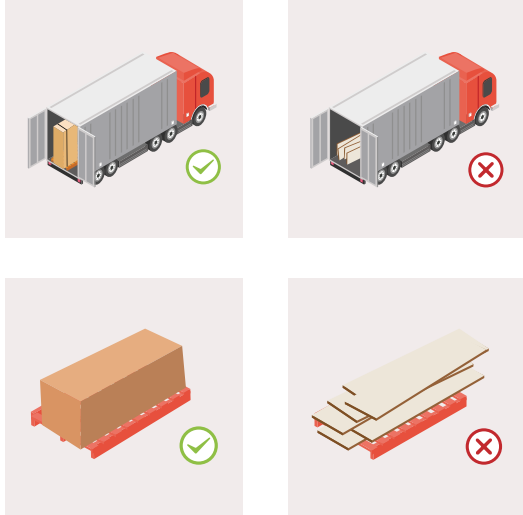
Graffiti Cleaning

The chemical resistance of Sphere by ASD Panels prevents spray paints, different types of inks, cosmetic or crayons from interacting with the decorative layer. Therefore Sphere by ASD does not require any special anti-graffiti treatment. If the exterior cladding surface is covered with graffiti and/or similar material, please contact us for further information and cleaning recommendations.

Fire Resistance

Sphere by ASD panels are fire retardant on request. It does not cause explosion and maintains its structural integrity for a long time thanks to its melting and drip resistance.

Transportation, Storage and Handling

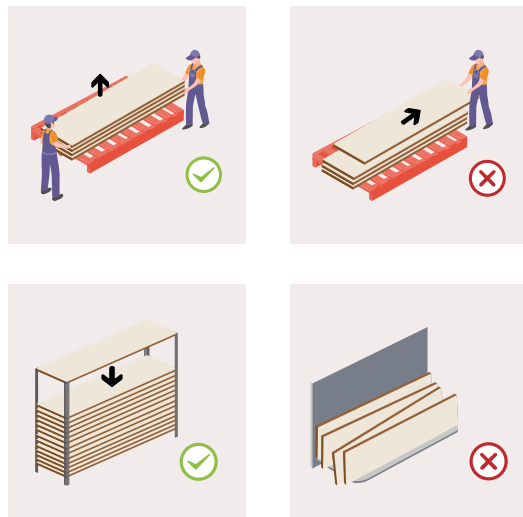


Pallets must be strong and durable enough to carry their load without bending. Pallets of appropriate size and stiffness should be used when transporting panel stacks with mechanical transportation and storage vehicles. Care should be taken and efforts should be made to prevent abrasion due to friction between decorative faces. Stacked panels should be secured to the pallet using steel or nylon straps to prevent slipping. It should be noted that during loading and unloading, the panels should not be allowed to slide on top of each other to avoid any damage.

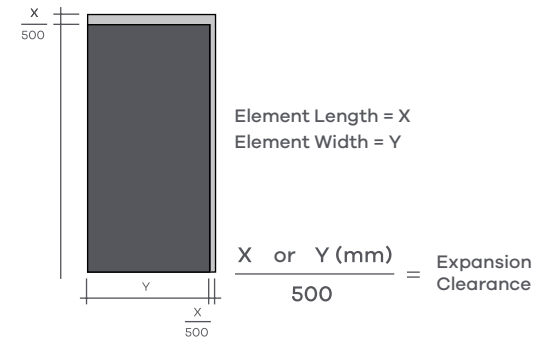
The panels should be stacked on top of each other on a perfectly flat surface. The same principles apply to stacks of cut panels. Panels can be permanently deformed if stacked incorrectly. Differences in temperature and climatic conditions on the surfaces of the panels must be avoided. In addition, protective films used during transportation should be kept away from heat and direct sunlight. When removing the transportation protective films, they must be removed simultaneously from both sides to ensure the dimensional stability of the panels.

SPHERE by ASD panels should be handled with care to avoid damage to edges and decorative surfaces. Despite the excellent surface hardness and strength and the protective films used on the panel surface for transportation, dirt or dust build-up between panels should be avoided as the bulk weight of the panels themselves can be a cause of damage. It is important to use appropriately sized pallets to support the entire panel area during transportation.

Panels should be lifted by hand or using a suction cup lifting system. Skirting should be placed between the pallets and the bottom panels. The skirting of the stacks should be dry and covered with a waterproof material to act as a moisture barrier. The top panel of each stack should be covered with a vertically weighted cover board of sufficient weight to keep the panels level. This cover board should be in contact with the entire surface area of the top panel. The top cover board should also be covered with a waterproof material to act as a moisture barrier.



Transportation, Storage and Handling



SPHERE by ASD panels are robust, non-reactive, homogeneous, perfectly dense, highly tensile structure, tensile strength ideal for fixings and fasteners. Panels, cut edges, holes and carving processes applied to the panel surface, followed by a special require no processing and can be applied as they are.

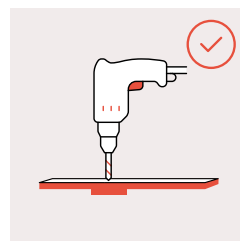
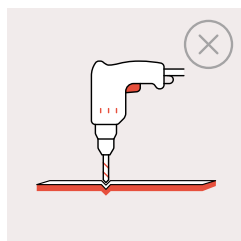
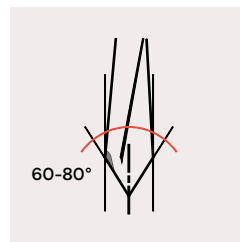
SPHERE by ASD panels can be used at low humidity levels, depending on the moisture lost. shrinking or, at high humidity levels, expanding as it absorbs moisture. Therefore, the final destination of the panels, both before production and assembly, is points for some time to acclimatize to the ambient conditions. Processing well for 1 day per mm thickness of the panels, prior to receipt and installation left in a supported, well-ventilated position, the panels should not be exposed to any It is sufficient to prevent deformation and adapt to the climate.



Potential dimensional change should be taken into account during the design and application phase. The distance between screws and rivets varies depending on the thickness of the panel.

Drilling

For drilling SPHERE by ASD panels, we recommend using the same materials used for plastic drilling. The drills should have an angle between 60° - 80° instead of the normal 120° used for metal drilling. The feed rate of the drill head and the pressure applied should be slightly reduced as it approaches the entry point to avoid a break on the back side of the panel. We also recommend the use of a completely flat and solid bottom panel, such as plywood and chipboard, to avoid 8-60 breaks. When blind drilling, ensure that 1.5 mm of material remains between the other side of the panel and the hole. We do not recommend panels less than 8 mm thick for concealed fixing, and the drilling speed should be kept high to avoid chips. Screws should be no closer than 75 mm to any edge to avoid splinters and breakage. As a general rule of thumb, screwing at or very close to the edge should be avoided.



Panel Thickness

6 mm | 0.236 in 450 mm 17.71 in 550 mm | 21.65 in

Application in the same direction

8 mm | 0.314 in 600 mm 23.63 in 750 mm | 29.52 in

Application 3 or more in the same direction

10 mm | 0.393 in 750 mm 29.52 in 900 mm | 35.43 in

Application and Cutting



If you are going to run SPHERE by ASD panels through a CNC application, you must first remove the protective film used as transport protection. The protective film weakens the suction force of the CNC machine on the transport bed, which prevents the panels from remaining stable during the process.



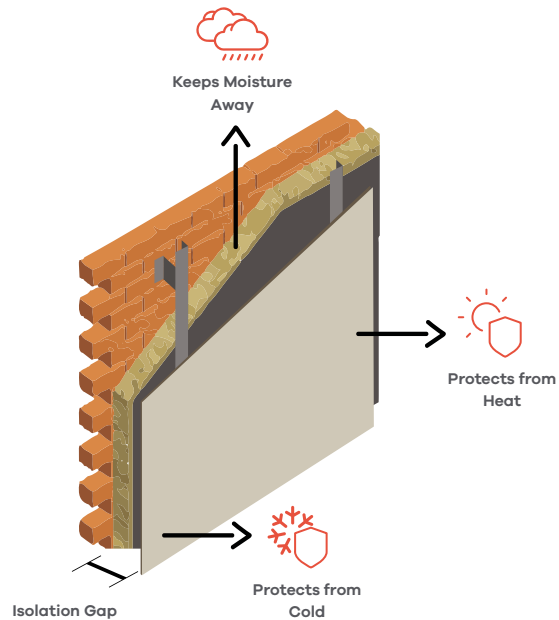
Trapezoidal Straight Tooth



Alternative Tooth

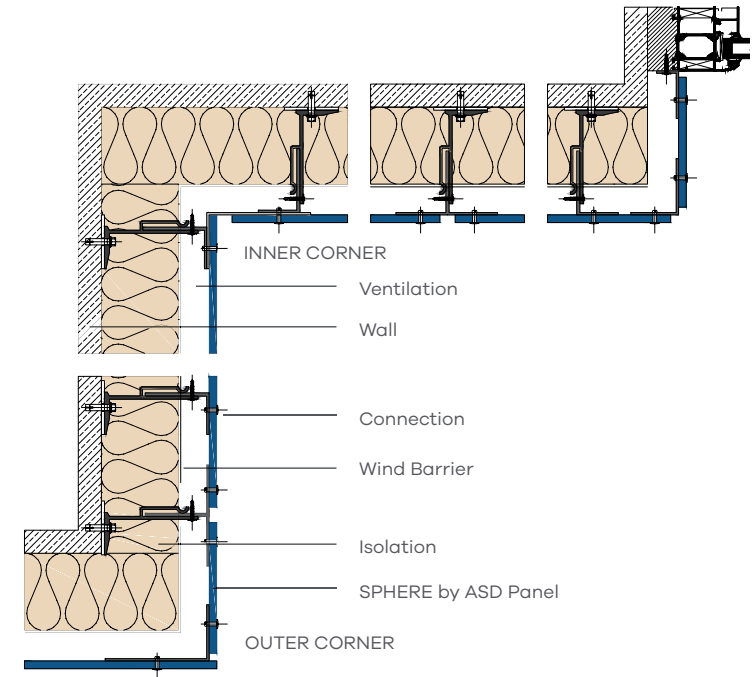
Due to the high density of SPHERE by ASD panels, the processing of the panels is similar to the processing of hardwood panels. Tools designed for machining hard materials must be used to machine SPHERE by ASD panels. Worn, unsuitable and poorly maintained tools can cause chipping and/or localized heating, resulting in poor cut quality. For a reliable result, we recommend the use of a tungsten carbide (TCT) or PCD (Polycrystalline Diamond) tool. It is very important to keep the panels completely flat and stable during the process and to avoid any vibration. The feed speed of the cutting tool must be properly optimized for successful cutting. The larger the saw blades, the smoother the cuts. We recommend the use of circular saws with at least 96 teeth and a blade diameter of 300-400 mm. To remove burrs from the edges, a hand router or high-quality sandpaper can be used. The point of contact of the tool is the decorative surface of the panel (this rule applies to all types of processing tools). The higher the Saw Blade, the better the quality of the top cut and the worse the quality of the bottom cut and vice versa. The gap at the bottom of the panels can be reduced by using a sheet of plywood or chipboard underneath the SPHERE by ASD panels. For a smooth cut, it is recommended to use a trapezoidal straight tooth or alternating teeth. A saw entry angle of 45° is the recommended optimal angle.

**Non-Bearing,
Air Cavity
Exterior Facade
Application**



The non-load-bearing, rear ventilated façade (VHF) system is a highly energy efficient system. It allows the use of insulation material of the required or desired thickness. Therefore, this system can be used for different energy needs and requirements. VHF limits heat loss in winter and heat conduction in summer. The non-load-bearing, rear-ventilated façade system increases the energy savings of buildings and contributes to minimizing carbon dioxide emissions, one of the biggest causes of environmental pollution. Moisture that remains between the building and the SPHERE by ASD panels for longer than usual is removed from the rear ventilated area, thus ensuring the insulation remains effective for a long time and contributing significantly to the indoor environmental quality IEQ. In addition, the VHF system can increase acoustic sound insulation by up to 14 dB, depending on the thickness of the insulation material.

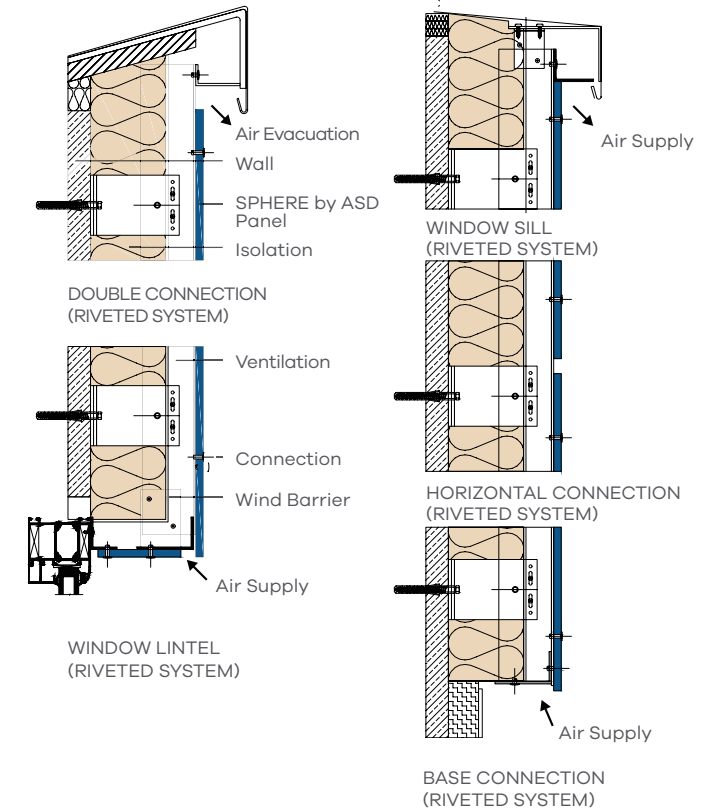
**Riveted
System on
Aluminum
Frame**



ALUMINUM SKELETON
SUBSTRUCTURE RIVETED SYSTEM

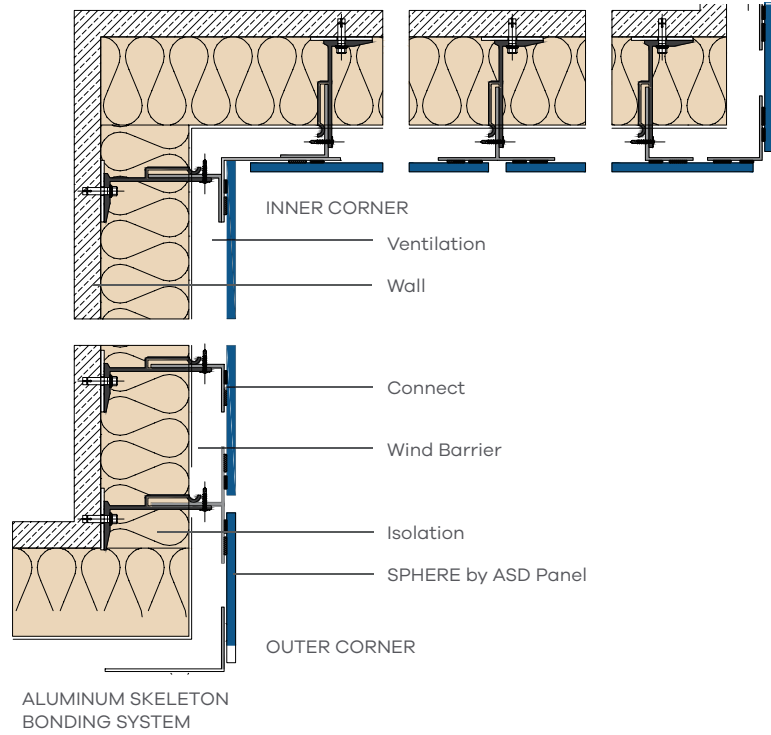
HORIZONTAL

VERTICAL



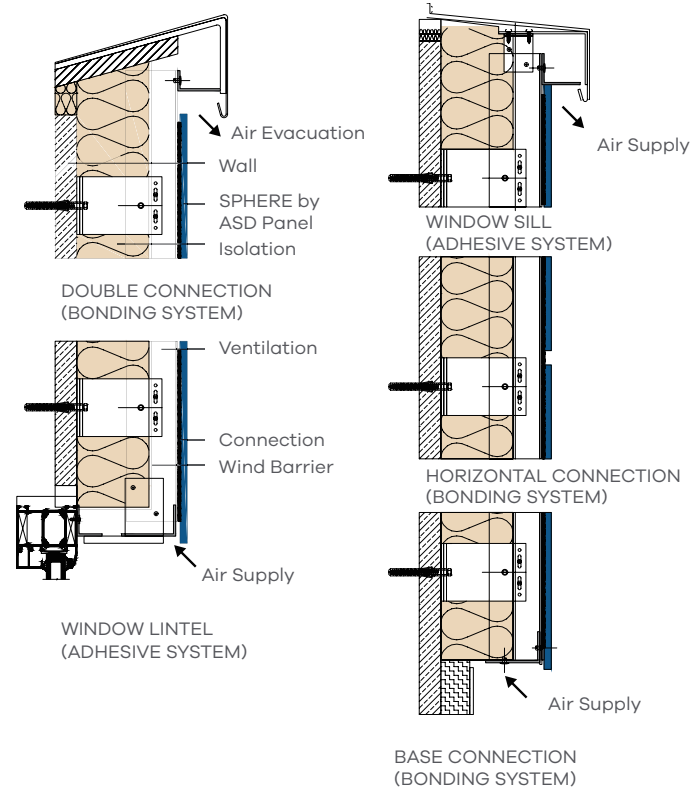
BASE CONNECTION
(RIVETED SYSTEM)

Gluing System on Aluminum Frame

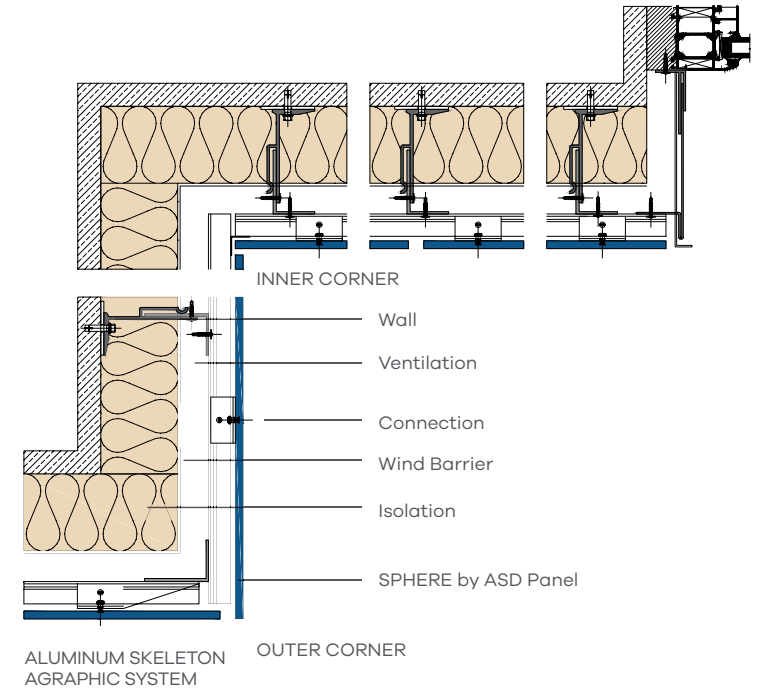


HORIZONTAL

VERTICAL

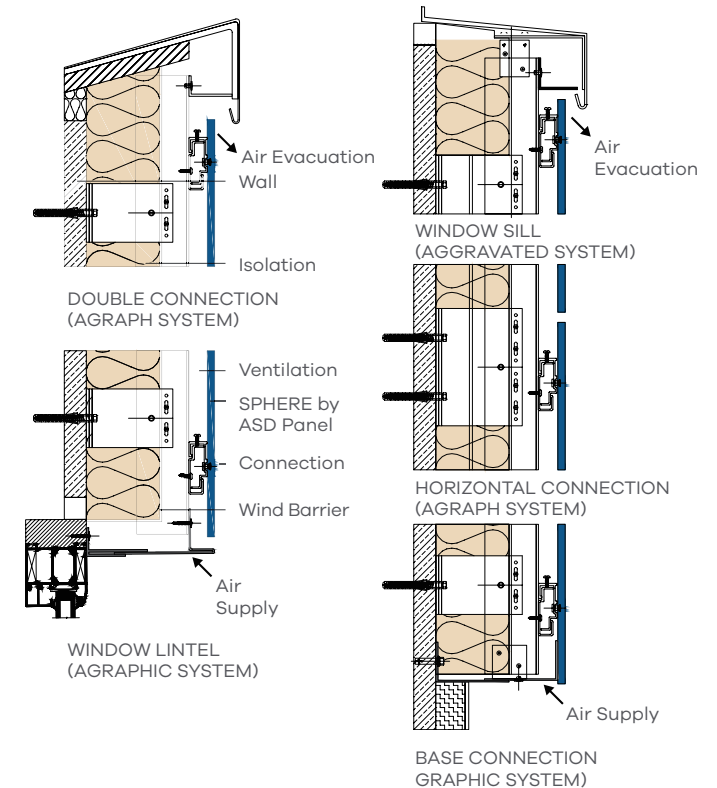


Agraphic System on Aluminum Frame

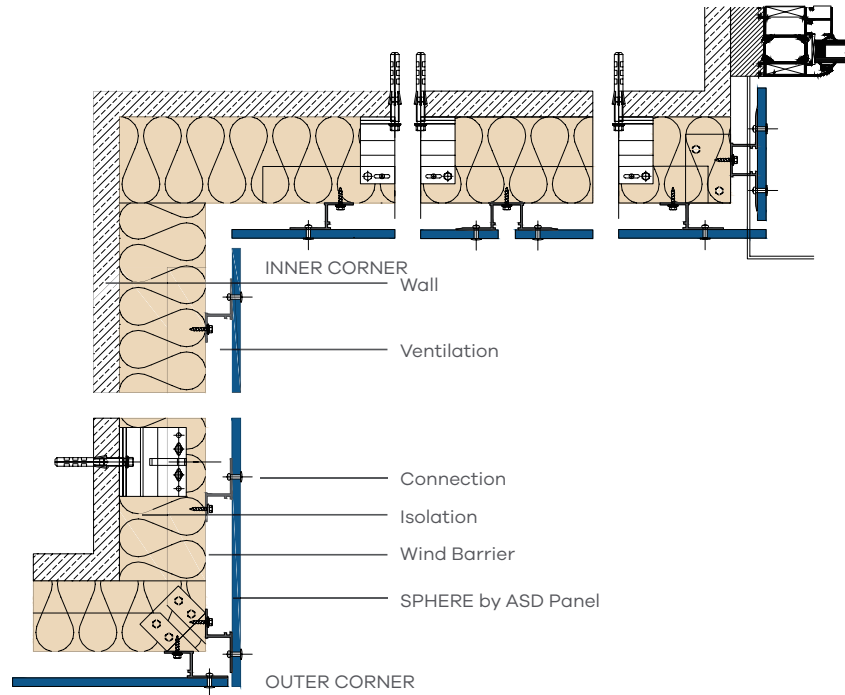


HORIZONTAL

VERTICAL



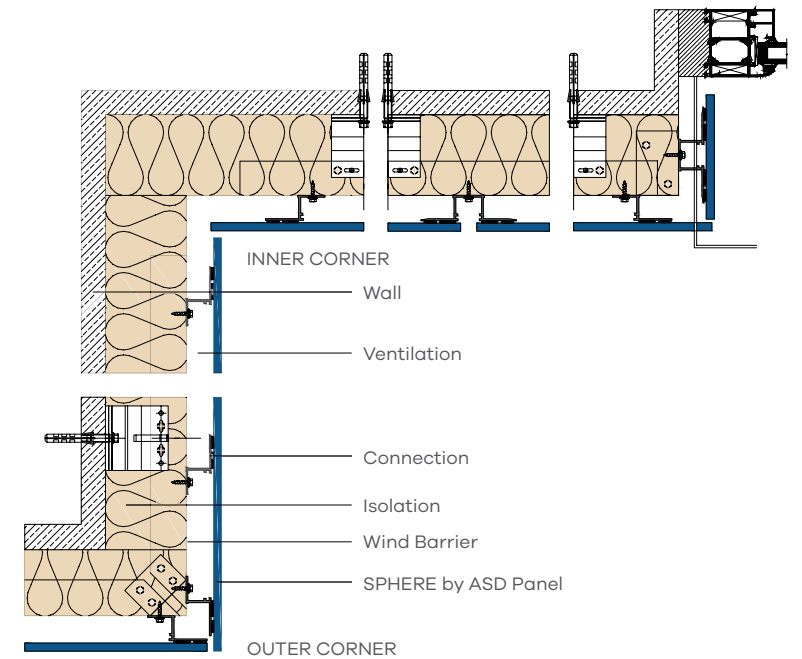
Z-Omega Riveted System on Aluminum Frame



ALUMINUM SKELETON (Z-OMEGA SYSTEM)

HORIZONTAL

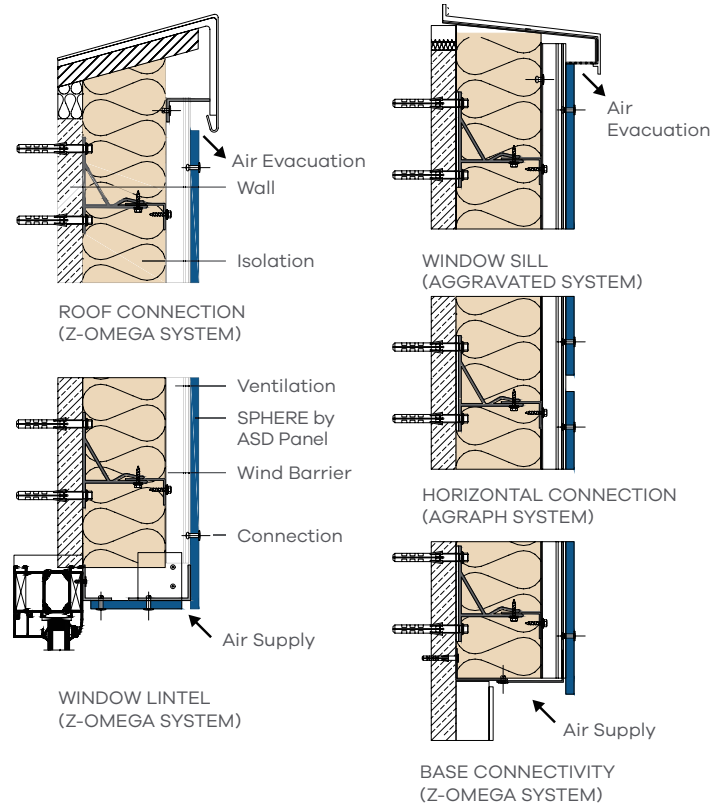
Z-/Omega Bonding System on Aluminum Frame



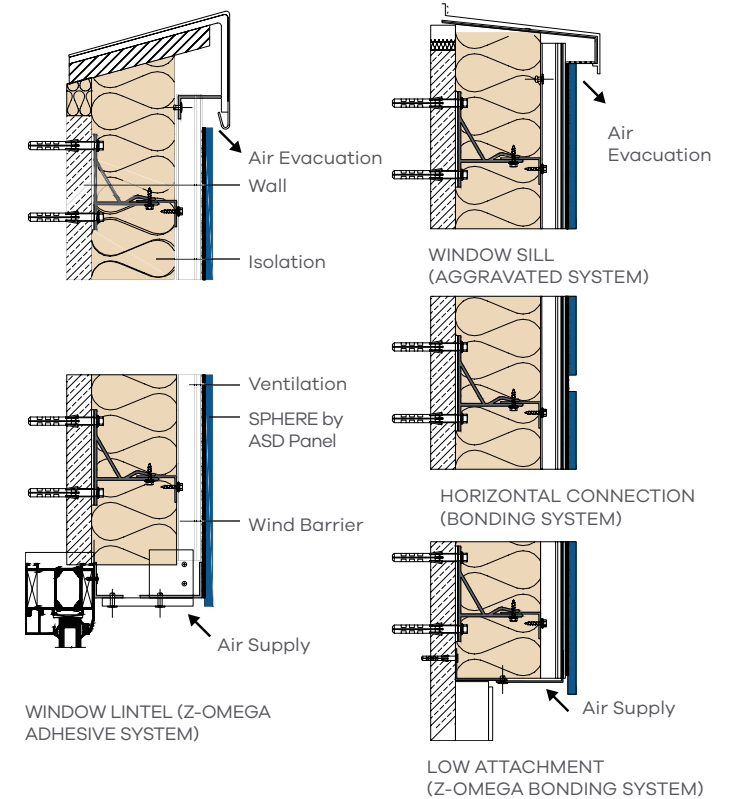
ALUMINUM SKELETON (Z-OMEGA BONDING SYSTEM)

HORIZONTAL

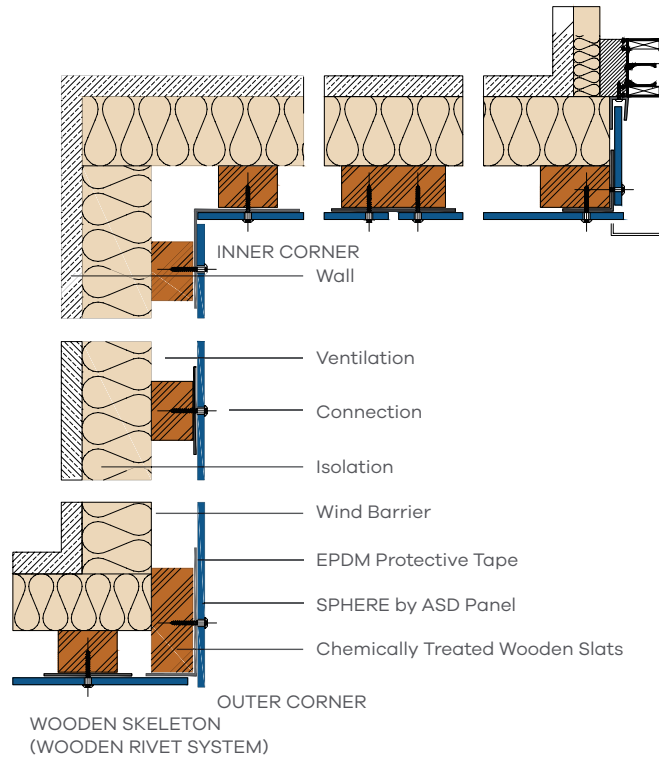
VERTICAL



VERTICAL

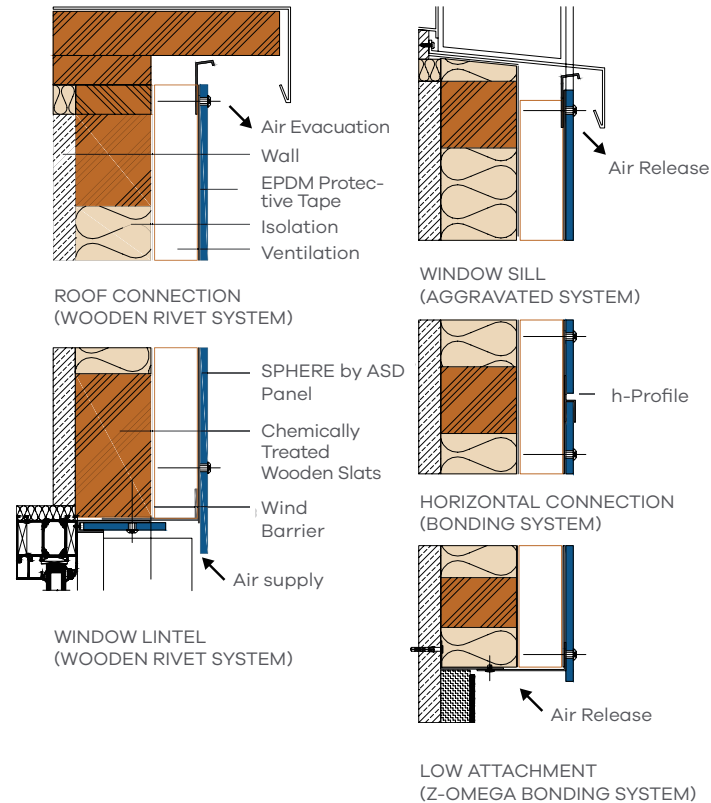


Riveted System on Wooden Frame



HORIZONTAL

VERTICAL

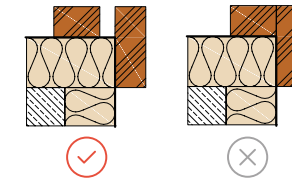


Failure Prevention in Timber Framing Systems

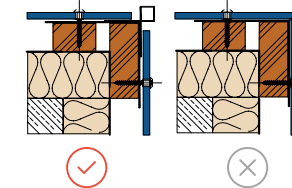


Local requirements such as climatic conditions, wind load and building inspection and construction laws and regulations should be taken into consideration.

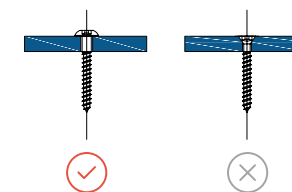
When installing on timber frame systems, please follow the graphic instructions below to avoid possible mistakes.



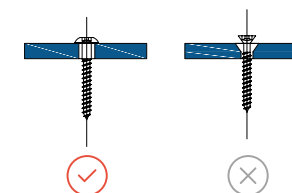
Avoid Practices and Errors at Narrow Junctions



External Corner Profile Fastening Method



Drilling for Connection Points
 Ⓜ D=6.0 mm / countersunk - do not use countersunk screws.



Drilling for Sliding Connection Points
 Ⓜ D=6.0 mm / countersunk - do not use countersunk screws.

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